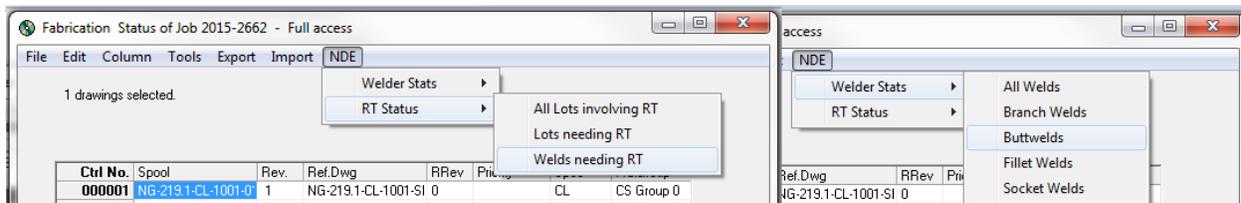


### Summary:

AcornPipe 8-713 will work with the files you are currently using with AcornPipe 8-677. The conversion described below is needed if you want to use certain new features with your existing jobs. Even if you opt not to convert existing jobs, it is recommended you switch all users to the new version.

### How to Convert an Existing Job (optional)

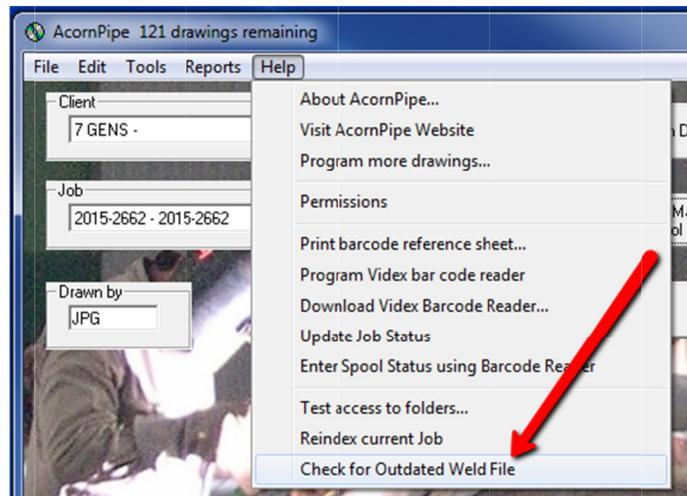
The main difference between 8-677 and 8-713 is that the later version's Fab\_Welds file includes several fields designed to support welding lot number assignment.



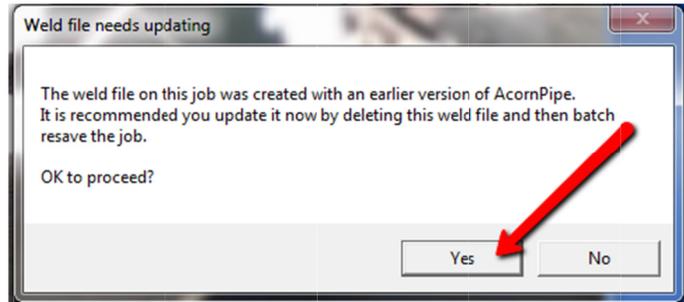
When using 8-713 with a weld file created with 8-677, if you try to use items on the newly-added NDE menu (shown above), you will get an error message as shown, citing a required tag that is not present, and the report will be empty.



If you want to use the features in the NDE menu, get to the Start form and select Help/Check for Outdated Weld File.



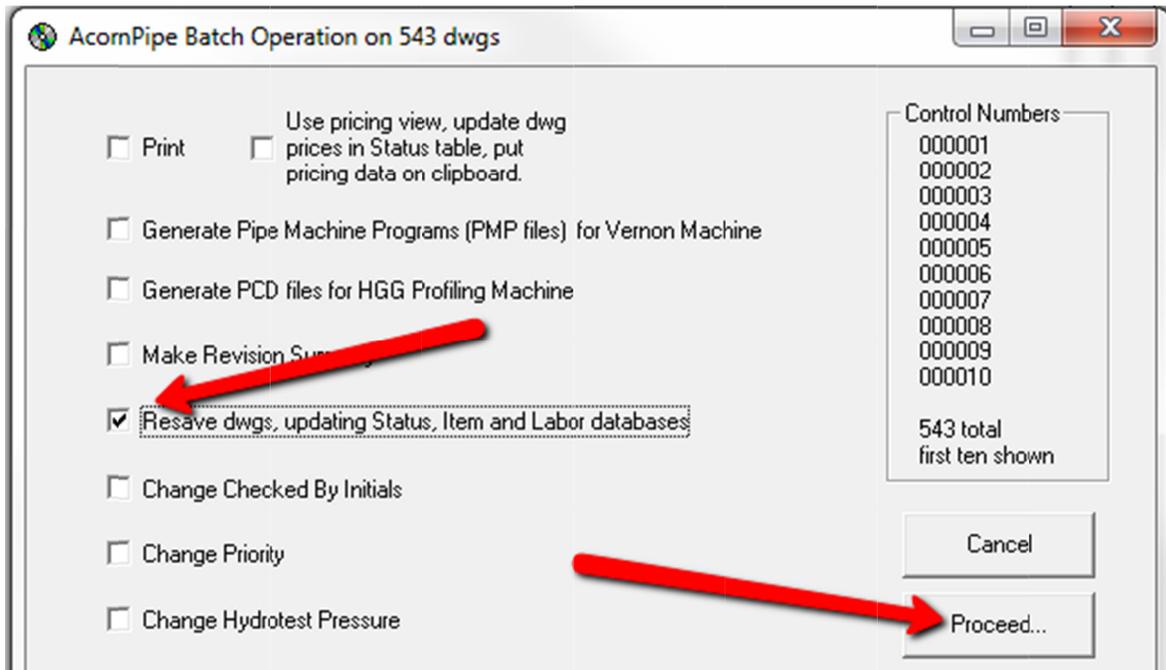
If the weld file needs updating, hit the Yes button to delete it.



After deleting the weld file, recreate it in the new format by doing a batch resave as follows:

Go to Fabrication Material Control and press the List All button. Or, if you prefer, go to Fabrication Drawings and select File/Make New List. Select all drawings and hit Done.

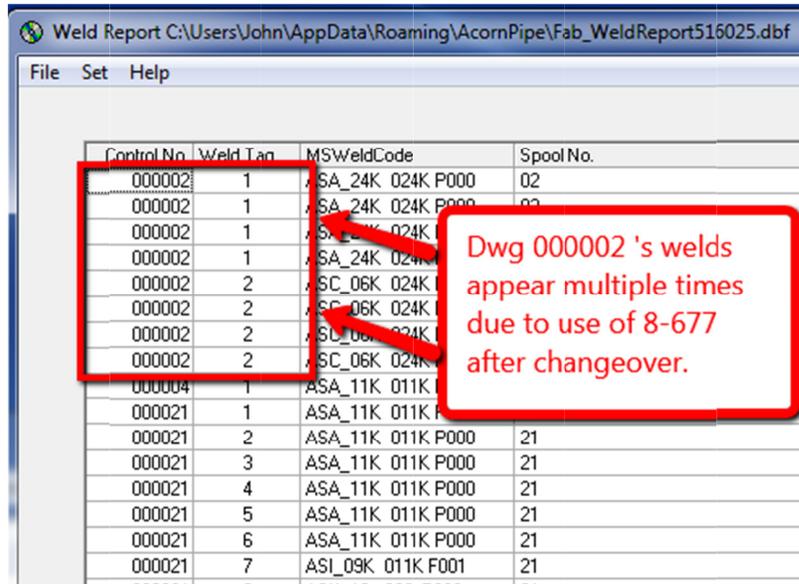
Once all drawings in the job have been selected, choose File/Batch operation, and check the box to resave drawings as shown below. Press the Proceed button.



Give the batch resave process time to finish.

**After Converting the Weld File:**

Once you have established the weld file in the new format, avoid using version 8-677, otherwise some welds may be listed more than once as shown. If this happens, you can repair the file by resaving the affected drawings using version 8-713.



Control No.	Weld Tan.	MSWeldCode	Spool No.
000002	1	ASA_24K 024K P000	02
000002	1	ASA_24K 024K P000	02
000002	1	ASA_24K 024K P000	02
000002	1	ASA_24K 024K P000	02
000002	2	SC_06K 024K P000	02
000002	2	SC_06K 024K P000	02
000002	2	SC_06K 024K P000	02
000004	1	ASA_11K 011K P000	02
000021	1	ASA_11K 011K P000	21
000021	2	ASA_11K 011K P000	21
000021	3	ASA_11K 011K P000	21
000021	4	ASA_11K 011K P000	21
000021	5	ASA_11K 011K P000	21
000021	6	ASA_11K 011K P000	21
000021	7	ASI_09K 011K F001	21